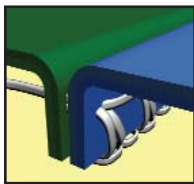
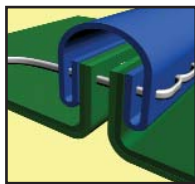


# Seam Construction



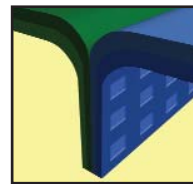
**Serged Seam**

Produced when threads are interlocked around the material edges for a strong, stress-resistant seam.



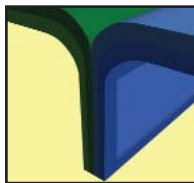
**Bound Seam**

Bound seams deliver extra durability and strength, as well as, reduce particulate shedding and provide extra protection against fluids.



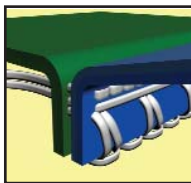
**Ultrasonically Welded Seam**

There are no thread holes with this seam. The material is welded together creating a superior particle and fluid barrier.



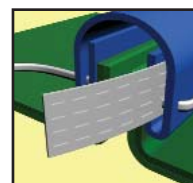
**Heat Sealed Seam**

This strong, impervious seam is used when ultrasonic welding is incompatible with the garment material. Used in shoe cover production.



**Safety Stitched Seam**

An extra safety stitch is added above the serged seam to offer added strength, durability and protection. Used in scrubs production.



**Tunneled Elastic**

This design provides a secure closure for the garment and helps to limit particle and fluid contamination.